

Date: Thursday, 7/19/2007 2:25:47 PM
User: Kim Johnston

Process Sheet

SPLIT 31

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN DOOR ROLLER KIT, LH
Job Number	: 33661		
Estimate Number	: 10276		
P.O. Number	: <i>N/A</i>	Part Number	: D412-68011
This Issue	: 7/19/2007 S.O. No. : <i>N/A</i>	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: N/A
Previous Run	: 32833	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/3/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	: Est Rev: 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS		

Additional Product

Job Number



Seq. #:	Machine Or Operation:	Description :
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1.	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

5/21/01

2.	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.	D3121141	Bracket Assembly
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
3	D3121-141	Bracket Assembly	<i>B32837 2P</i>

6/11/01
B33694 1X

4.	D3121143	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3121-143	Bracket Assembly	<i>B31070</i>

5.	D3137043	Bracket Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	D3137-043	Bracket Assembly	<i>B29815</i>

[Signature]

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, LH

Job Number: 33661

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.)

D3183043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-043

Bracket Assembly

B31655

Handwritten signature

7.)

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 27.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

9 D3199-1

Bracket

B33491

Handwritten signature

8.)

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3202-1

Cover

B33673

Handwritten signature

9.)

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Handwritten signature

10.)

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location: *B**Handwritten signature*

11.)

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten signature

Job Completion

*Handwritten signature*